AIR INJECTED WOOD FIBER INSULATION
Installation guidelines for the best wood FIBRE air injected wood fiber insulation from best wood SCHNEIDER®
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Uncomplicated, fast & reliable – the team of best wood SCHNEIDER® deals with your requests.

Lars Kohl
Central Germany
Mobile  +49 (0)170 322 08 62
E-mail   lars.kohl@schneider-holz.com

Florian Bulling
Germany South-East, Central Bavaria
Mobile   +49 (0)152 229 473 40
E-mail   florian.bulling@schneider-holz.com

Wolfgang Hepp
Germany South-West
Mobile   +49 (0)170 303 20 09
E-mail   wolfgang.hepp@schneider-holz.com

Franz Hengge
Allgäu, Southern Bavaria, Austria
Mobile   +49 (0)151 147 334 08
E-mail   franz.hengge@schneider-holz.com
Applications engineering

Hans-Peter Rast
Head of Product Management and Quality Assurance
Machine and Injection Technology
Phone  +49 (0)7355 9320-601
Fax      +49 (0)7355 9320-300
E-mail  hans-peter.rast@schneider-holz.com

Norbert Bleicher
Graduated engineer (UAS) Woodwork and wood systems
Phone  +49 (0)7355 9320-217
Fax      +49 (0)7355 9320-300
E-mail  norbert.bleicher@schneider-holz.com

Laurent Goncerut
Graduated engineer (UAS) Timber construction
Phone  +49 (0)7355 9320-209
Fax      +49 (0)7355 9320-300
E-mail  laurent.goncerut@schneider-holz.com

Manuel Stuhlinger
B. Eng. Woodwork
Phone  +49 (0)7355 9320-291
Fax      +49 (0)7355 9320-300
E-mail  manuel.stuhlinger@schneider-holz.com

Jonas Steigmiller
Graduated Engineer (UAS) Interior Construction | Specialist Area Soundproofing
Phone  +49 (0)7355 9320-291
Fax      +49 (0)7355 9320-300
E-mail  jonas.steigmiller@schneider-holz.com

Michael Binder
Licensed engineer Woodwork
Phone  +49 (0)7355 9320-217
Fax      +49 (0)7355 9320-300
E-mail  michael.binder@schneider-holz.com
Resistant against settling, even with 35–38 kg/m³—best wood FIBRE

best wood FIBRE —
air injected wood fiber insulation for rafters

FIBRE offers the possibility to insulate even complicated rafters. A joint-free insulation can be guaranteed. Thanks to the interconnection of the wood fiber, a constant resistance against settling can be obtained at a blow-in density of 35-38 kg/m³. FIBRE can be used in industrial prefabrication as well as for renovation works.
Technical data of best wood FIBRE

Characteristics of air injected wood fiber insulation FIBRE

<table>
<thead>
<tr>
<th>Type approval</th>
<th>ABZ Z-23.11-2071</th>
<th>ETA 16/0954</th>
</tr>
</thead>
<tbody>
<tr>
<td>Recommended blow-in density, open blown*</td>
<td>approx. 28 [kg/m³]</td>
<td>approx. 28 [kg/m³]</td>
</tr>
<tr>
<td>Nominal value of thermal conductivity λₐ</td>
<td>0.041 [W/mK]</td>
<td>0.041 [W/mK]</td>
</tr>
<tr>
<td>Rated value of thermal conductivity λₐ</td>
<td>0.043 [W/mK]</td>
<td>0.043 [W/mK]</td>
</tr>
<tr>
<td>Recommended blow-in density, closed cavities</td>
<td>35–38 [kg/m³]</td>
<td>35–38 [kg/m³]</td>
</tr>
<tr>
<td>Nominal value of thermal conductivity λₐ</td>
<td>0.038 [W/mK]</td>
<td>0.038 [W/mK]</td>
</tr>
<tr>
<td>Rated value of thermal conductivity λₐ</td>
<td>0.040 [W/mK]</td>
<td>0.040 [W/mK]</td>
</tr>
<tr>
<td>Declared thermal conductivity according to SIA λ₂₇₉</td>
<td>0.039 [W/(m·K)]</td>
<td></td>
</tr>
<tr>
<td>Reaction to fire according to DIN EN 13501-1</td>
<td>E</td>
<td></td>
</tr>
<tr>
<td>Construction material class according to DIN 4102-1</td>
<td>B2</td>
<td></td>
</tr>
<tr>
<td>Linear flow resistance</td>
<td>&gt; 5 [kPa·s/m²]</td>
<td></td>
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<tr>
<td>Full declaration</td>
<td>Wood fibers, fire retardants ammonium sulphate (natureplus-compliant)</td>
<td></td>
</tr>
<tr>
<td>Water vapor diffusion resistance μ</td>
<td>1-2</td>
<td></td>
</tr>
<tr>
<td>Specific heat capacity</td>
<td>2100 [J/(kg·K)]</td>
<td></td>
</tr>
<tr>
<td>Waste code according to AVV</td>
<td>030105, 170201</td>
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</tbody>
</table>

* An installation thickness that has been reduced by 20 % must be used when calculating the thermal resistance of components with open blowing.

Delivery options

<table>
<thead>
<tr>
<th>Item no.</th>
<th>Packaging</th>
<th>PU</th>
<th>Weight/pallet</th>
<th>UP</th>
</tr>
</thead>
<tbody>
<tr>
<td>8003FIBRE</td>
<td>Packed bales</td>
<td>21 bales at 15 kg</td>
<td>315 kg</td>
<td>kg</td>
</tr>
<tr>
<td>8003FibRE-I</td>
<td>Loose bales, industry packaging on pallets</td>
<td>21 bales at 14 kg</td>
<td>294 kg</td>
<td>kg</td>
</tr>
</tbody>
</table>

- Bale size: 800 x 420 x 320 mm
- Pallet size: 0.80 x 1.20 x 2.50 m (Euro pallet)
- Packaging: Stretch cover
FIBRE MOBILE
Rental trailer with injection machine and accessories

FIBRE MOBILE product description
The FIBRE MOBILE is available to you as a rental trailer. It can be rented fully equipped with an injection machine from X-Floc and all of the necessary accessories.

Technical data of injection machine:
- Adjustable conveying pressure: max. 500 mbar
- Processing speed up to 1200 kg/h
- Air flow volume (nominal/measured): 800–650 m³/h
- Airlock V = approx. 20 l / 6 chambers including airlock chamber ventilation, airlock drive via geared motor
- Connected load: 10.8 kW
- Electrical connection:
  - Injection mobile HS-840 2 x 400 V / 50 Hz / 3 x 16 A / N / PE
  - Injection mobile HS-302 1 x 400 V / 50 Hz / 3 x 16 A / N / PE
  - Dimensions: approx. 1300 × 1020 × 1800 (L × W × H)
- Filling container volume: approx. 1.0 m³
- Weight approx. 460 kg

Advantages of the FIBRE MOBILE
- Bright interior lighting
- Injection tools stowed away in a clear and easily accessible manner
- Central connection for the power supply

FIBRE MOBILE technical data
- Actual gross weight: 1,700 kg
- Maximum gross weight: 2,500 kg
- Platform size: 4100 x 2100 x 350 mm

FIBRE MOBILE accessories
- Injection needle NW50-80
- Injection needle NW50-130
- Injection needle NW63-184
- Injection needle: connection set NW75>50
- 3 sealing sponges NW38/NW50, 400 x 300 x 40 mm
- DDE: rotary nozzle S-Jet 75>60 mm for insulation thickness of 145 to 500 mm
- Measuring devices: NW100 density testing set with case
- Measuring devices: Test element 0.1 m³ + scale
- Hose leadthrough 10 to 35 mm planking
- Injection bezel
- 1 x conveying hose, 20 m, NW75
- 1 x injection hose, standard, 15 m, NW75
- 1 x injection hose, soft, 15 m, NW75
- 1 x injection hose, 15 m, NW63
- 2 x hose connectors NW75
- 1 x reduction connector NW75>63
- Without keyhole saw

Injection machine
EM 440-400V/10.8kW High-performance injection machine for professional processing of air injected wood fiber insulation material. The machine is suitable for stationary use in the factory and mobile use on site. Even flow of material due to controlled airlock feed gate position. Extremely good loosening up thanks to a shredder above the airlock. The air is generated by a powerful multi-speed turbine and two high-powered radial compressors. The air volume is selected via the turbine speed using a remote control. Electrically equipped with various control facilities, maintenance functions and monitoring displays. Mains connection with phase inverter and emergency stop switch.
**Keyhole saw LH**

for air injected wood fiber insulation in board materials

Drilling diameter 108/121 mm, taper shank: Ø 13 mm, cutting depth: approx. 58 mm

Powerful keyhole saw for the professional production of injection openings in board materials.

Drill bit made from high-quality steel with carbide cutting edges. The drill core cannot be used to close off the injection opening.

Suitable materials: OSB and DWD boards, all wood-based panels, soft wood fiber materials, plasterboard and cement-bound fiber boards.

<table>
<thead>
<tr>
<th>Item no.</th>
<th>PU</th>
<th>UP</th>
</tr>
</thead>
<tbody>
<tr>
<td>6115LH108AN6</td>
<td>1</td>
<td>pc</td>
</tr>
<tr>
<td>6115LH121AN6</td>
<td>1</td>
<td>pc</td>
</tr>
</tbody>
</table>

**best wood keyhole saw (ED) with ejector**

for air injected wood fiber insulation

Drilling diameter: 106,5 mm, recommended speed: 400–600 rpm

Taper shank: Ø 13 mm, for board thicknesses of 60 and 80 mm.

The drill core is used for closing after the injection opening.

The tool can also be easily re-sharpened.

Only suitable for drilling in best wood wood fiber insulation boards.

<table>
<thead>
<tr>
<th>Item no.</th>
<th>PU</th>
<th>UP</th>
</tr>
</thead>
<tbody>
<tr>
<td>6115LS106,5</td>
<td>1</td>
<td>pc</td>
</tr>
</tbody>
</table>

**best wood cork plug**

Diameter: 106/120 mm, thickness: 25 mm, design: conical

Tapered sealing cork for simple and time-saving closure of injection openings in hard panelling materials such as OSB boards or fiber-reinforced plasterboard. Not suitable for closing off injection openings in best wood SCHNEIDER® ETICS. When the tapered cork plugs are inserted into an OSB board that is at least 15 mm thick, the closure can be regarded as airtight.

<table>
<thead>
<tr>
<th>Item no.</th>
<th>PU</th>
<th>UP</th>
</tr>
</thead>
<tbody>
<tr>
<td>6117KSVK106</td>
<td>50/box</td>
<td>pc</td>
</tr>
<tr>
<td>6117KSVK120</td>
<td>50/box</td>
<td>pc</td>
</tr>
</tbody>
</table>
Transportation and storage of best wood FIBRE

For technical reasons and reasons relating to building regulations, as well as warranty considerations, it is important to ensure that only best wood system components or approved materials are used.

The system components should be checked in an incoming goods inspection on delivery arrival and delivery notes and packing specifications should be kept in a safe place for future reference.

Please ensure that there is sufficient weatherproof storage space at the place of delivery. The material must be stored in a dry place and be protected against UV rays.

FIBRE products are delivered on pallets. A fork-lift truck or crane with suitable lifting tools must be available on site at the time of delivery to unload the materials pallet by pallet. The materials should be transported further in the same way.

The FIBRE pallets must not be stacked on top of each other.
General information and instructions for the installation of best wood FIBRE

best wood FIBRE is installed using specially equipped injection machines. FIBRE is pumped in hoses under air pressure, fills the cavities of the various components and is compacted as per the instructions in this processing guideline. FIBRE may only be processed by trained and certified experts. This ensures that the air injected wood fiber insulation will be durable and long-lasting.

The structural heat, moisture, noise and also fire safety requirements must be taken into consideration beforehand.

The air injected wood fiber insulation is not a substitute for a draught-proofing or windproofing layer. This kind of sealing must be created using appropriate draught-proofing, windproofing sheeting or board materials.

It must be clarified beforehand who is responsible for the production and closure of the injection openings so that the procedure on the construction site runs smoothly. This prevents certain areas of the structure from not being insulated.

The cavities of the components to be filled must be closed on all sides. The maximum joint width of the cavity closures is 10mm. These joints are closed automatically when blowing out takes place.

Injection cavities must be free of nails and screws, since these may damage the injection hose. The injection procedure may also be affected.

Installation elements and feedthroughs (e.g. for solar cables, etc.), for which temperatures > 80°C have to be expected, must not be installed without further fire protection measures into the best wood insulation material. If the material comes into contact with chimneys, the respective fire safety regulations must be observed and approval must be obtained from the responsible district chimney sweep.

All affected persons must wear a fine dust mask with a dust filter (at least P2) during the processing of FIBRE.

Material that has fallen to the floor must not be injected, since soiling and foreign bodies such as nails, stones etc. may damage the injection machine.

The construction site must be clean-swept when the work is complete.
**Construction site preparation**

Good construction site preparation is a basic prerequisite for smooth, safe and successful order processing. This includes:

- Accurate scheduling will make the procedure run as smoothly as possible.
- The processor must be aware of the boundaries of the cavities.
- The processor must have access to detailed drawings, planning documents and detailed solutions and partitioning information.
- Clarification of interfaces:
  - Who is responsible for the production and closure of the injection openings?
  - Who is responsible for manufacturing the draught-proof or windproof layer?
- Plaster baseboards must still be unplastered when injection takes place. A serrated mortar layer or pre-plastered WALL 140/180 may be applied.
- Draught-proof cavities must be filled using ventilating nozzles or lances.
- The maximum batten spacing of substructures may not exceed 41.6 cm.
- The minimum thickness of the components which are to be flocculated with FIBRE is 10 cm, and the maximum thickness is 40 cm.
- Power supply:
  - The VDE directives must be adhered to.
  - Depending on the type of machine, the 400 Volt high-voltage machines must be protected using one to two 16 Ampere, Euro CEE plugs, 5-pin with a neutral conductor (C16 protected).
- The settings of the respective machine manufacturer must be used during injection. It is advisable to check and document the machine settings and the required blow-in densities using a test box or a selected test field before each new application.
- A construction site report must be produced after completing the injection work [ pg. 23 ].
- **Injection opening positions**

Defined holes 106.5 or 120 mm are only required with cork sealing plugs. The holes should be adapted to the depth of the element. This means that the lower the element depth, the bigger the hole should be in order to make effective and easy working possible.

**Fields ≤ 10 cm**
- Insulate with board material

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10–40 cm element width

≤ 85 cm

≤ 350 cm

20–30 cm

min. 5 cm distance

min. 5 cm distance
Production and closure of injection openings in the OSB panel

1. Make opening with keyhole saw LH
2. Remove drill core
3. Inject air injected wood fiber insulation
4. Close opening with adhesive patch
5. Close off with cork plug in the event of fire safety requirements
Production and closure of injection openings in untreated wood fiber insulation boards

1. Mark and number the injection opening

2. Make opening with keyhole saw (ED)

3. Remove drill hole plug

4. Inject air injected wood fiber insulation

5. Insert drill hole plug ...

6. ... and push in flush with surface
Production and closure of injection openings in pre-plastered wood fiber insulation boards

1. Mark and number the injection opening

2. Pre-drill plaster layer with keyhole saw LH

3. Pre-drilled plaster layer

4. Make opening with keyhole saw (ED)

5. Remove drill hole plug

6. Inject air injected wood fiber insulation

7. Insert drill hole plug ...

8. ... and push in flush with surface
**Blow-in densities**

**best wood FIBRE compaction table**

<table>
<thead>
<tr>
<th>Component insulation thickness</th>
<th>10 – 40 cm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open blowing into ceiling</td>
<td>28</td>
</tr>
<tr>
<td>Ceilings/floors</td>
<td>35</td>
</tr>
<tr>
<td>Roof 0°-90°</td>
<td>38</td>
</tr>
<tr>
<td>Walls</td>
<td>38</td>
</tr>
<tr>
<td>Prefabricated walls</td>
<td>41</td>
</tr>
</tbody>
</table>

Maximum size of injection fields in walls:
- Height ≤ 350 cm
- Width ≤ 85 cm
- Minimum thickness ≥ 10 cm
- Maximum thickness ≤ 40 cm

With bigger injection fields the processing must be coordinated individually with the best wood SCHNEIDER® applications engineering department. With rafters which differ from these dimensions, the processing must be coordinated individually with the best wood SCHNEIDER applications engineering department.

Resistance against settling is provided with the specified minimum quantities and even distribution of the best wood FIBRE in the rafters.

In the event of industrial prefabrication and subsequent transport of the components to the construction site, 8 % must be added to the minimum quantities. Monitoring and checking of the blown-in rafters on the construction site is a prerequisite for fulfilling high quality requirements.

**Checking the blow-in density**

**Checking the correct blow-in density with test element 0.1m³ from X-FLOC**

The following versions can be checked:
- Compacted injection with hose (Fig. 1)
- Compacted injection with ventilated rotary nozzle (Fig. 2) and
- Open blow-out (Fig. 3)

The settling check takes place using thickness measurement, density checking and weighing. This procedure must now be carried out because of different pressure situations due to the height differences on each floor.
Checking the correct blow-in density with **density testing set NW100** from X-FLOC

The NW100 density testing set makes it possible to check the installation bulk density of installed, loose FIBRE air injected wood fiber insulation.

The density testing set can be used in different locations on any elements such as walls, sloping roofs, ceilings and floors. The blow-in density can be reliably checked in this way. The quality of the air injected wood fiber insulation becomes measurable in this way.
■ Injection procedure

■ Closed injection

During compacted injection (hose blowing, blow-needle method, injection nozzles and rotary nozzles) the insulating material is introduced into fully boarded cavities through an injection opening. In the first instance, the cavity generally fills from bottom to top with loose insulating material. As the degree of filling increases, the insulating material is compacted by the overpressure in the cavity which occurs during the injection procedure. Towards the end of the injection procedure, the space around the injection opening is filled.

Even distribution and the installation bulk density are vital for the insulation characteristics and the resistance against settling.

Fill roof structure with a 65 Ø needle.

Fill roof structure using the hose procedure.
Compacted injection with ventilation

When injecting into airtight structures, it is essential to provide ventilation, since force of up to 600 kg/m² can occur at the maximum pressure of a powerful injection machine which presses against the planking.

This can take place using a foam injection bezel or an additional ventilation hole which is closed off with an air-permeable material (foam rubber, dust bag) during the injection procedure.

With airtight structures e.g. 15 mm OSB on the outside and 12.5 mm plasterboard on the inside, it is essential to test whether the structure will hold during the injection procedure and whether it retains its shape.

Specially ventilated injection lances are available for factory filling in a horizontal position.
Open blowing

With the open blowing method, the insulating material is blown onto a surface that is open at the top. The top floor ceiling of a building is often insulated in this way. In the simplest case, application can be carried out using a hose or a rigid pipe.

The surface to be blown onto must be cleaned before the work starts, and the openings between the masonry and the rafters must be sealed with adhesive tape, boards or foil strips.

If the material comes into contact with chimneys, the respective fire safety regulations must be observed and approval must be obtained from the responsible district chimney sweep.

INFORMATION

An installation thickness that has been reduced by 20 % must be used when calculating the thermal resistance of components with open blowing.

Minimum mechanical engineering requirements

The following basically applies:
- Minimum air pressure 360 mbar.
- Air volume flow greater than 600 m³/h

The mechanical engineering requirements must be clarified with the respective machine manufacturer.
The settings of the respective machine manufacturer must be used during injection.
### Rafter tables and possible injection procedures for best wood FIBRE

### best wood FIBRE compaction table

<table>
<thead>
<tr>
<th>One-sided wood fiber planking</th>
<th>Maximum rafter width [mm]</th>
<th>Minimum bulk density of wood fiber board [kg/m³]</th>
<th>Minimum board thickness [mm]</th>
<th>Type of injection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>625</td>
<td>110</td>
<td>60</td>
<td>Injection with hose, nozzle or lance possible. If air-tight sheeting has been applied to the wood fiber board, inject with ventilation</td>
</tr>
<tr>
<td></td>
<td>625</td>
<td>140</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td></td>
<td>833</td>
<td>140</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td></td>
<td>625</td>
<td>180</td>
<td>35</td>
<td></td>
</tr>
<tr>
<td></td>
<td>833</td>
<td>220</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td></td>
<td>625</td>
<td>180</td>
<td>20</td>
<td>Generally only inject with ventilation</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>One-sided wood fiber planking, pre-plastered or with serrated mortar layer</th>
<th>Maximum rafter width [mm]</th>
<th>Minimum bulk density of wood fiber board [kg/m³]</th>
<th>Minimum board thickness [mm]</th>
<th>Type of injection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>833</td>
<td>140</td>
<td>60</td>
<td>Generally only inject with ventilation</td>
</tr>
<tr>
<td></td>
<td>833</td>
<td>180</td>
<td>60</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Two-sided OSB planking</th>
<th>Maximum rafter width [mm]</th>
<th>Minimum board thickness [mm]</th>
<th>Type of injection</th>
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<tbody>
<tr>
<td></td>
<td>625</td>
<td>15</td>
<td>Generally only inject with ventilation</td>
</tr>
<tr>
<td></td>
<td>833</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1250</td>
<td>25</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Two-sided plasterboard or Fermacell planking</th>
<th>Maximum rafter width [mm]</th>
<th>Minimum board thickness [mm]</th>
<th>Type of injection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>625</td>
<td>12.5</td>
<td>Generally only inject with ventilation</td>
</tr>
<tr>
<td></td>
<td>833</td>
<td>2 * 12.5</td>
<td></td>
</tr>
</tbody>
</table>

Maximum size of injection fields in walls:
Height ≤ 350 cm  |  Width ≤ 85 cm  | Minimum thickness : ≥ 10 cm  | Maximum thickness: ≤ 40 cm

With bigger injection fields the processing must be coordinated individually with the best wood SCHNEIDER® applications engineering department.
The company carrying out the work hereby confirms that the FIBRE air injected wood fiber insulation has been properly installed.
The air injected wood fiber insulation was installed on ___________________.
The following blow-in densities were achieved in the components:

<table>
<thead>
<tr>
<th>Component (roof, ceiling, wall)</th>
<th>Component thickness [m]</th>
<th>Net insulating area [m²]</th>
<th>Injected quantity [kg]</th>
<th>Injected bulk density [kg/m³]</th>
<th>Target bulk density [kg/m³]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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The processing took place in accordance with building inspection approval Z-23.11- 2071 and the air injected wood fiber insulation installation guideline of best wood SCHNEIDER.